

RACERACE

PERFORMANCE
BICYCLE
COMPONENTS

A new face in bicycle components introduced itself to the public last year. Race Face. Cranks and stems and headsets and cool parts like that. We hung it on the bikes of Alison Sydor, Regina Stiefl and Bruce Spicer. They rode the hell out of this Race Face stuff to a few good victories and thought it performed pretty swell. So this year we thought we'd give them, and you; more neat stuff to try. In '94 the Race Face line up will include a new bottom bracket, handle bar and an even cooler one piece crankset. Even though they combine the latest technical wizardry, sensible weight and awesome performance, the most important feature of the '94 Race Face line is their "K" factor, meaning they're Cool! They look Cool, feel Cool! Put it on your bike and watch it become instantly Cooler! Be the exception, not the rule, ride Race Face!

We will warranty all defects in materials and workmanship should they arise. However, this does not cover "normal" wear and tear that components undergo. Also please note that wearing parts such as bearings are not covered under our warranty policy. Please contact us if you have any questions or comments on Race Face products. Your input is highly regarded.

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REAL SEAL II

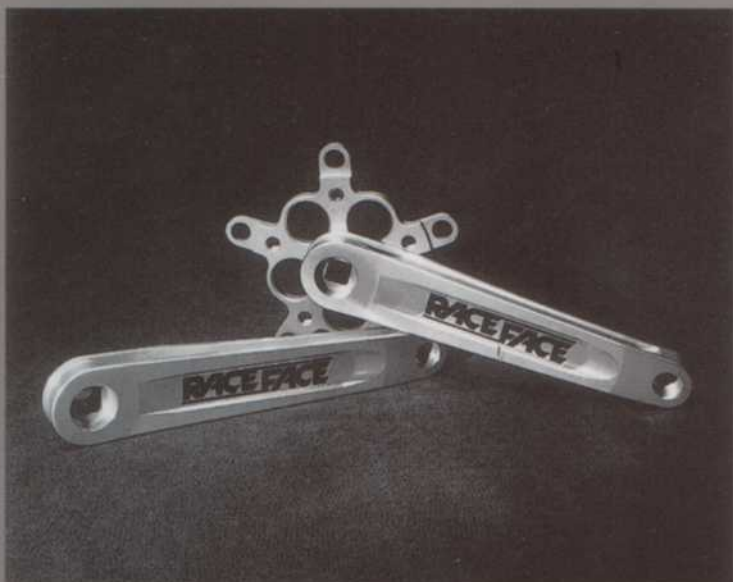
HEAD SET

This is one sequel you are going to like – the Real Seal II Head Set. We've made the original better by using custom, full-ball, sealed bearings that weigh less and still keep on rolling even after the harshest of impacts. The Real Seal II weighs in at a measly 120 grams and is virtually maintenance free. The 94' model still features cups that are precision CNC machined from heat treated aluminum alloy and we've simplified the installation of the Real Seal II to allow you to spend more time on your saddle and less time playing head set games.

TECHNICAL INFORMATION

- MATERIAL:** 7075 T-6 aluminum alloy, Nickel plated steel crown race, machined nylon cup seals
- CONSTRUCTION:** CNC machined
- BEARINGS:** Custom made, full-ball construction, double-sealed cartridge
- COMPATIBILITY:** For 1 1/8" steerers, available for both threaded and threadless head-sets*
- STACK HEIGHT:** 28.5 mm - threadless, 38.5 mm - threaded
- WEIGHT:** 120 grams - threadless, 130 grams - threaded
- FINISH-ANODIZED:** Silver, Black, Pewter, Blue

*Manufactured under license from DiaCompe USA



TURBINE IB

CRANK SET

Race Face IB Turbine Cranks feature the unique "I-Beam" design that yields ultra rigidity and zero lateral flex. This means more power in your pedals and more podium appearances at the finish line. New for 1994 is the "slimmed-down" arm profile and unique "friction-fit" spider to crank-arm interface that makes sure the bond between the arm and the spider will stay true and creak-free for logs and logs to come.

TECHNICAL INFORMATION

- MATERIAL:** 7075 T-651 aluminum alloy
- CONSTRUCTION:** CNC machined from billet
- COMPATIBILITY:** 120.0 - 122.5 mm
bottom bracket spindles
74/110 mm chainring BCD
- WEIGHT:** 465 grams - 175 mm
- SIZES AVAILABLE:** 170, 175, 180 mm
- FINISH-ANODIZED:** Silver, Black, Pewter, Blue



TURBINE LP

CRANK SET

The new Turbine "Low Profile" Crank Set offers the same outstanding rigidity benefits of the signature Turbine "I-Beam" Crank Set while offering compatibility with narrow bottom bracket spindles. The LP version features a fully integrated spider/crank arm configuration that translates into minimum weight and maximum performance.

TECHNICAL INFORMATION

- MATERIAL:** 7075 T-651 aluminum alloy
- CONSTRUCTION:** CNC machined from custom extrusion
- COMPATIBILITY:** 107-113 mm bottom bracket spindle
74/110 mm chainring BCD
- WEIGHT:** 425 grams - 175 mm
- SIZES AVAILABLE:** 170, 175 and 180 mm
- FINISH-ANODIZED:** Silver, Black, Pewter, Blue



TURBINE RS

BOTTOM BRACKET

New to the Race Face line-up for 1994 is the Turbine Bottom Bracket. This beauty features: trick double sealed, fully serviceable cartridge bearings to keep Mr. Water and Mr. Dirt outside; an aluminum re-inforcing sleeve to prevent bearing overloading, and dual adjustable cups to allow for easy dialing in of chainline. All these treats plus one cool looking finish. So be good, spin out on the new Turbine Bottom Bracket.

TECHNICAL INFORMATION

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| MATERIAL: | Heat-treated 4140 cro-moly spindle, 6061 T-6 aluminum cups and sleeve, 7075 T-6 aluminum lockrings |
| CONSTRUCTION: | CNC machined |
| COMPATIBILITY: | Standard 2 degree taper cranks |
| WEIGHT: | 200 - 210 grams depending on size |
| SIZES AVAILABLE: | 109.0, 113.0, 122.5 mm - 109.0 fits 68 mm shell only, 113.0 and 122.5 fit both 68 mm and 73 mm shells |
| FINISH: | Spindle - Nickel plated, Cups and lockrings - anodized |



TI-BEAM

STEM

The Ti-Beam Clamp-on Stem is for those riders who give new meaning to the expression "living on the edge." Our titanium stem is tig-welded to exacting standards and features a single, rear-mounted bolt for the most positive clamping force available. Compatible with all 1 1/8" threadless headset systems, the Race Face Ti-Beam Stem comes with 6Al 4V titanium hardware that is treated with anti-seize compound to protect your investment. All Ti-Beam stems feature beveled handlebar clamps that allow for the easy installation of any type of bar.

TECHNICAL INFORMATION

| | |
|-------------------------|---|
| MATERIAL: | 3Al 2.5V titanium alloy seamless tubing |
| CONSTRUCTION: | Hand tig-welded |
| COMPATIBILITY: | For 1 1/8" threadless headset systems |
| WEIGHT: | 120 grams - 130 mm length |
| SIZES AVAILABLE: | Reach: 110, 120, 130, 140, 150 mm, Rise: + or - 3 (reversible) |
| FINISH: | Satin glass bead blast |



TEAR DROP 2P

HANDLE BAR

If you're looking to spend some time behind bars then look no further than the new Race Face Tear Drop 2P Bar. Its ultra cool tear-drop hand shape allows maximum grip and control for when the riding gets real intense. Unique "4 Stage Swage" and taper wall construction offers reinforcement of critical impact areas while shedding excess weight. A narrower diameter around the bends allows for easy installation of components and a tight radius bend translates into more room for controls and grips. The end result - one high-tech - gotta get me one - bar.

TECHNICAL INFORMATION

- MATERIAL:** 7075 T-6 aluminum seamless taper-wall tubing
- WEIGHT:** 195 grams
- SIZES AVAILABLE:** 21", 22", 23" - outside width
- FINISH-ANODIZED:** Pewter